

# HTS SQUIDS and GRADIOMETERS: CURRENT STATUS and PERSPECTIVES

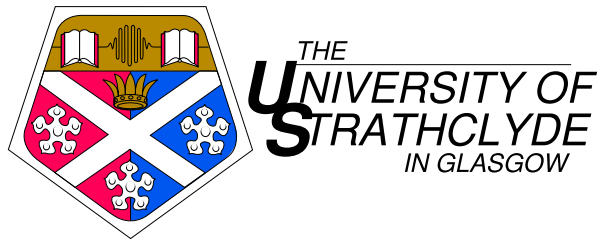
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*Future Perspectives of Superconducting Josephson Devices*

*Acquafredda di Maratea, Italy*

*1 – 6 July 2000*



# Outline

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1. Starting Point for HTS SQUIDs and Gradiometers
2. The 2-SQUID Gradiometer
3. Step-edge Junctions
4. Gradiometric SQUIDs
5. G-SQUID Gradiometers
6. Future Directions and Applications
7. Conclusions

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Maratea, July 2000

# SQUIDs and Gradiometers - A Starting Point

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## What can be done

- ✓ Films (YBCO)
- ✓ Junctions — bicrystal or step-edge
- ✓ SQUIDs with narrow trackwidths OK unshielded in Earth's field

## Design and operating constraints

- \* Usually single layer of YBCO
- \* Substrate size/film coverage (and cost if bicrystal substrate)
- \* Use of liquid N<sub>2</sub>

## Problems

- ☹ Small substrates (e.g. 10 × 10 mm<sup>2</sup>) → poor gradient sensitivity (even although the intrinsic SQUID flux sensitivity is as good as possible)
- ☹ Single layer → first-order gradiometers
- ☹ SQUID → magnetometric response, resulting in a balance of only 1 part in 300 or worse.

## Requirements for real applications

- As large a baseline as possible
- A high degree of balance
- Simple fabrication — e.g. with only one HTS layer
- Portability — cooling needs, immunity to Earth's field

## Our Solutions

### A. Two-SQUID single layer gradiometers

- $10 \times 30 \text{ mm}^2$  substrates  $\Rightarrow$  improved gradient sensitivity
- Two out-of-phase SQUIDs  $\Rightarrow$  adjustable balance
- Made at present on bicrystal substrates

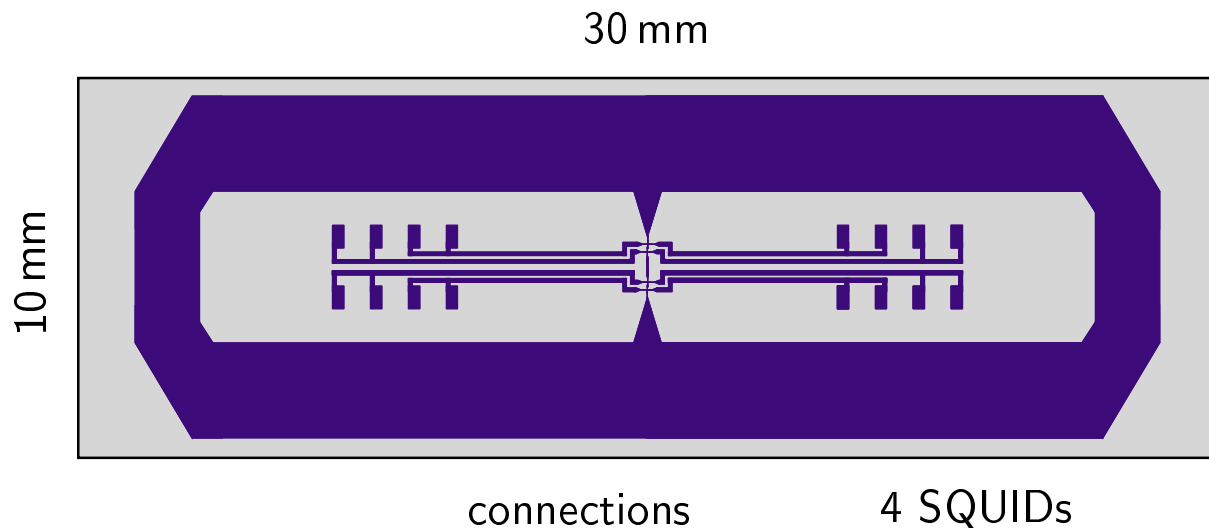
### B. Single layer gradiometers with a gradiometric SQUID

- Use step-edge junctions
- SQUID itself has minimal response to a uniform field  $\Rightarrow$  improved balance

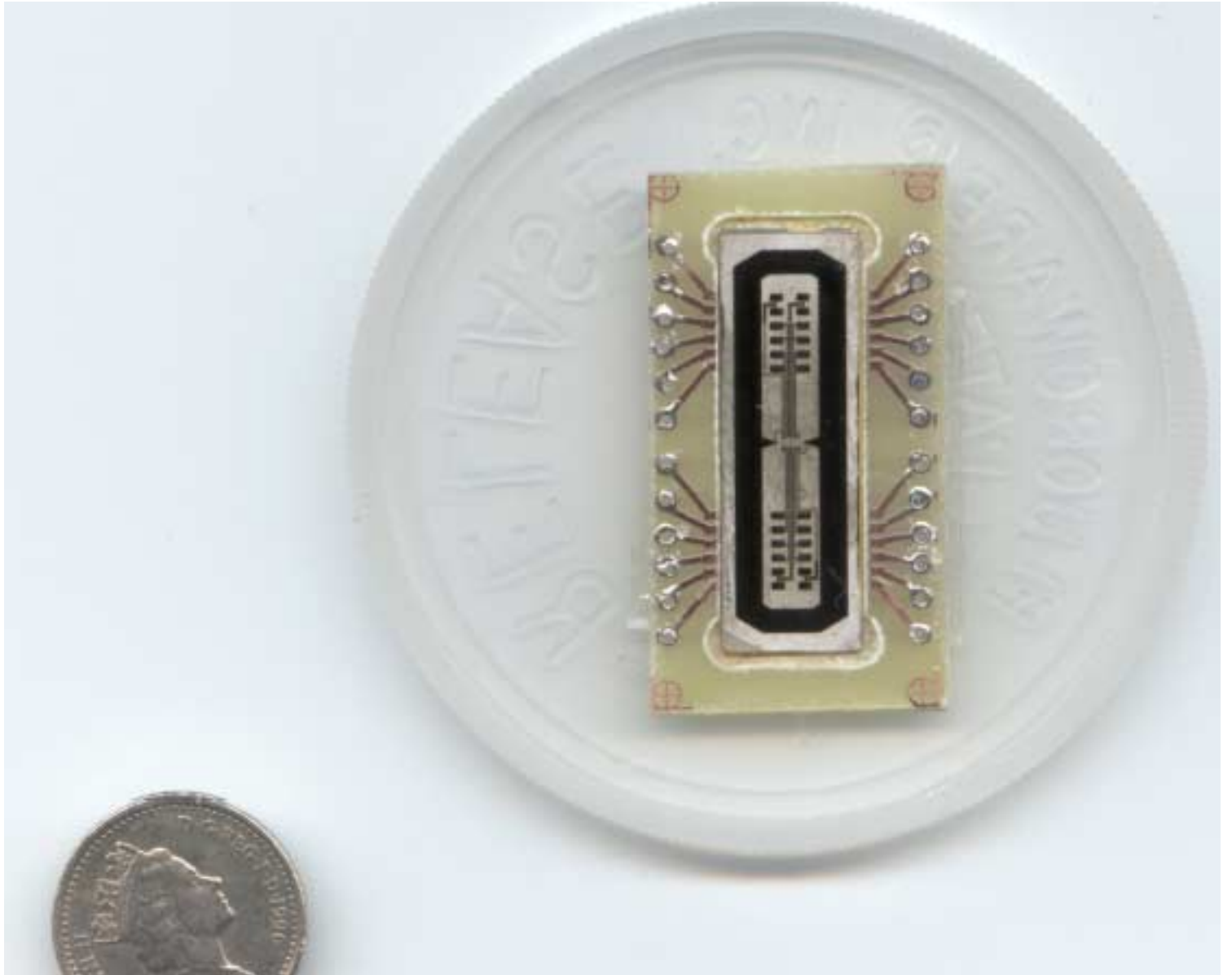
## A. The 2-SQUID Gradiometer Design

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- Fabricated on  $10 \times 30 \text{ mm}^2$   $24^\circ$  bicrystal substrates
- Baseline  $b = 13 \text{ mm}$
- Inductance per half loop  $\approx 15 \text{ nH}$
- Has two pairs of SQUIDs at its centre (only 2 of the 4 are used at one time)



- Requires a modified laser deposition process for the larger area films.



## Fabrication for $10 \times 30 \text{ mm}^2$ Substrates

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- Pulsed laser deposition,  $820^\circ\text{C}$ ,  $0.15 \text{ mbar O}_2$ ,  $1.2 \text{ Jcm}^{-2}$ , 6000 pulses
- Target to substrate distance 68 mm
- Laser beam is focussed to a spot  $\approx 10 \text{ mm}$  long and  $\approx 0.5 \text{ mm}$  wide at the target,  $\Rightarrow$  a plume that expands significantly in the direction parallel to the long side of the substrate,  $\Rightarrow$  good homogeneity along the length of the substrate:

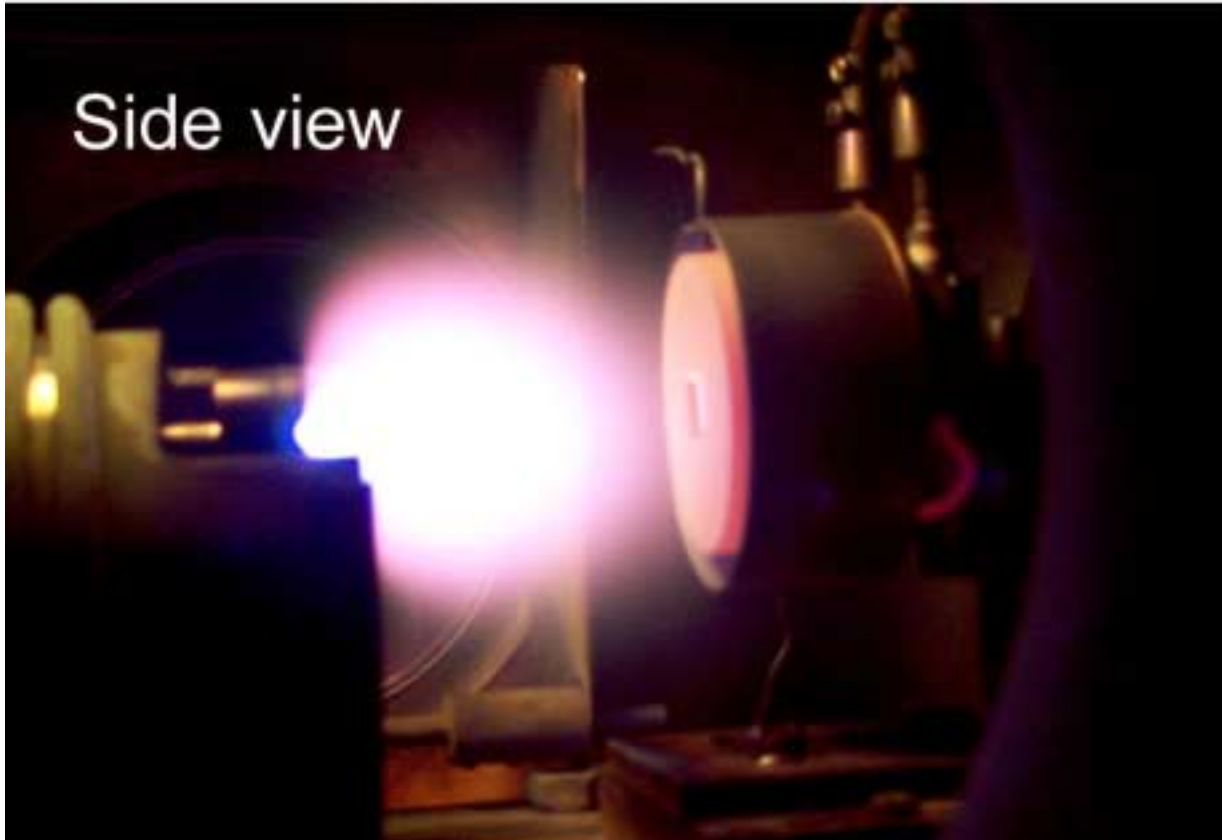
	Centre	Ends
$T_c$ (K)	90	89
Thickness (nm)	200	180

- Patterning by argon ion beam etching
- Contacts are sputtered gold

Top view



Side view

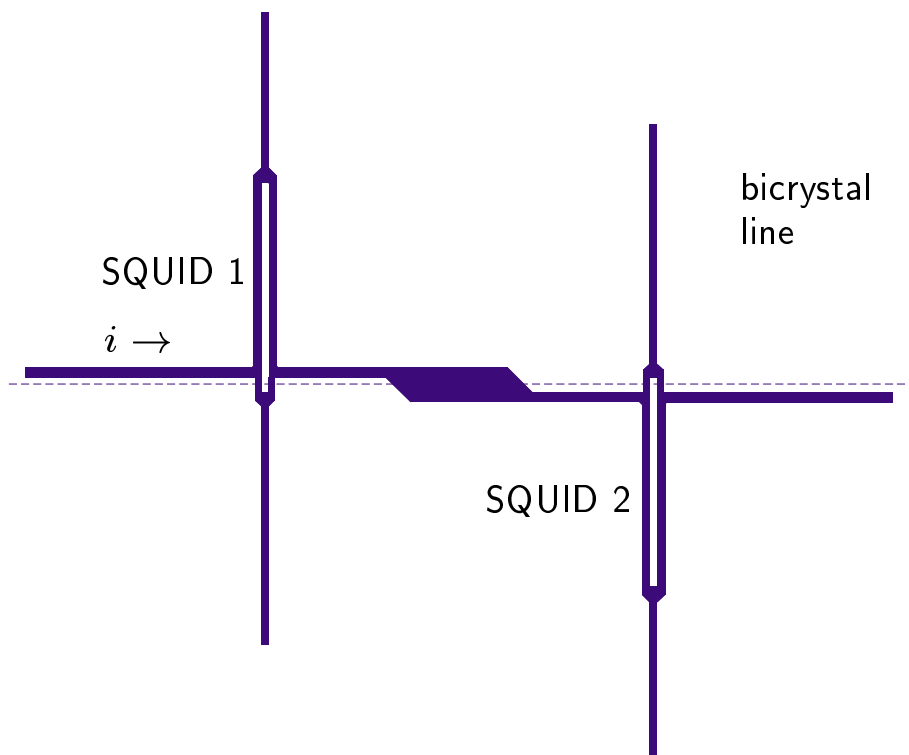




# The SQUIDs

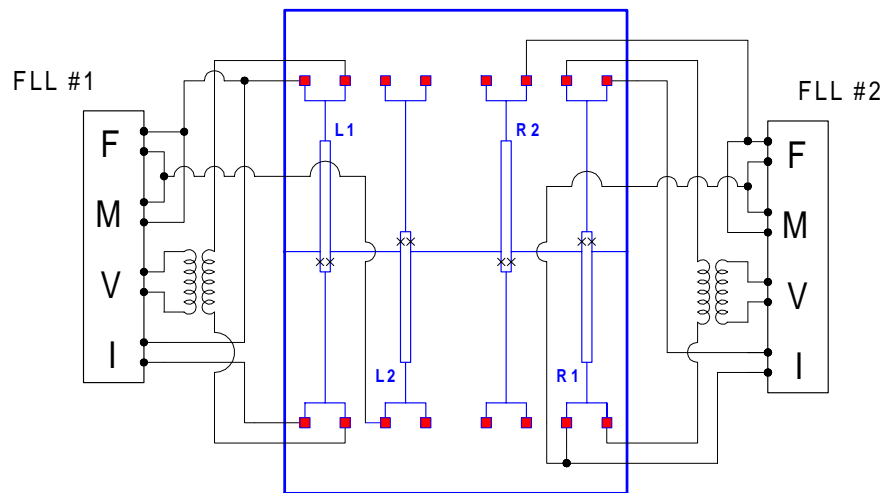
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- SQUIDs have  $4\ \mu\text{m}$  linewidth; SQUID loop is  $108\ \mu\text{m} \times 4\ \mu\text{m}$
- SQUID inductance  $\approx 100\ \text{pH}$
- Junction width is  $3\ \mu\text{m}$
- Each pair of SQUIDs is arranged to couple *in phase* to the current  $i$  flowing in the centre track of the gradiometer, but *out of phase* to a uniform field:



## 2-SQUID operation — Adjusting the Balance

Each SQUID is operated with its own flux-locked loop (FLL) electronics. Feedback and modulation is coupled directly (via connections to adjacent unused SQUIDs):



The output voltages  $V_{SQ1}$  and  $V_{SQ2}$  are summed:

$$V = V_{SQ1} + \lambda V_{SQ2}$$

where  $\lambda$  is an adjustable parameter close to 1.

$\lambda$  can be adjusted to reduce significantly any uniform field response due to any combination of

- \* gradiometer imbalance and
- \* differences in effective areas of the 2 SQUIDs.

# Uniform Field Response using a Single SQUID

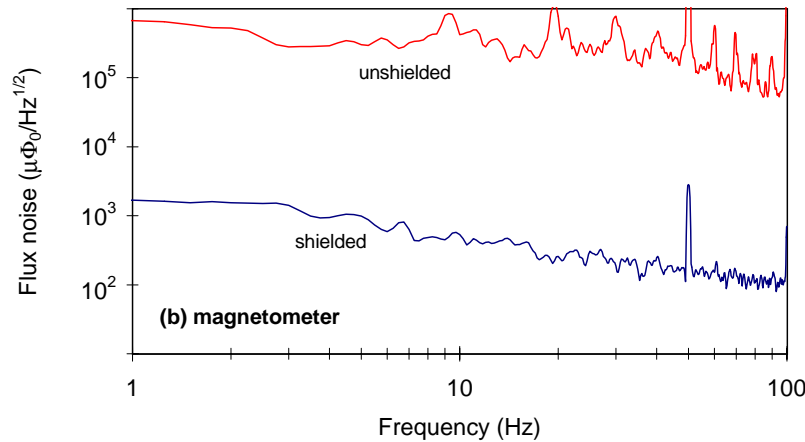
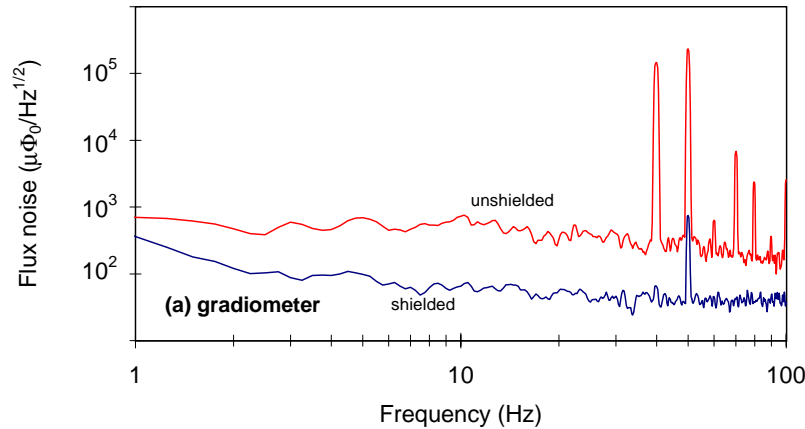
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- Tested at 77 K with a Conductus PC100 SQUID system, using DC bias.
- Large Helmholtz coils provided a uniform field
- Measured effective area  $A_{\text{eff}}$  as 645 – 1160  $\mu\text{m}^2$
- These values are consistent with estimates of the effective area of the SQUID alone
- The effective area  $A_{\text{mag}}$  was measured by cutting one of the gradiometer deliberately,  $\Rightarrow A_{\text{mag}} = 0.73 \text{ mm}^2$ . Again consistent.

Result: gradiometer balance  $A_{\text{eff}}/A_{\text{mag}}$  lies between 1/1000 and 1/626, which is at least a factor of two better than our previous gradiometers on 10  $\text{mm}^2$  substrates.

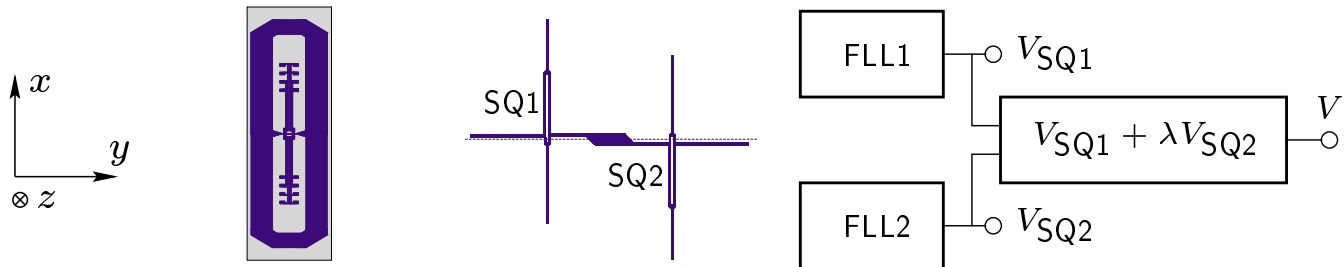
# Flux and Gradient Sensitivity

- Initially measured with only one SQUID, with DC bias



- gradient sensitivity  $S_g^{1/2} = S_\Phi^{1/2} / (bA_{\text{mag}})$ :  
746 fT / (cm $\sqrt{\text{Hz}}$ ) at 1 Hz and 79 fT / (cm $\sqrt{\text{Hz}}$ ) at 1 kHz.
- Best reported gradient sensitivity for a single-layer gradiometer.

# Enhancing the Balance with Two SQUIDs



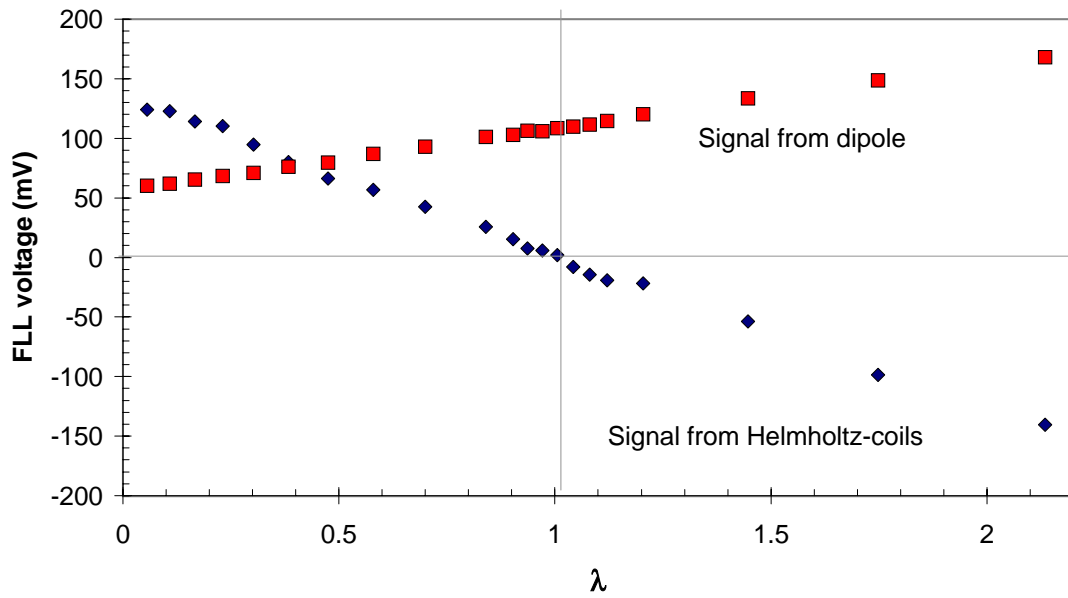
- Lock-in field detection at 320 Hz
- AC bias modulation used with the SQUIDs
- Apply uniform field  $B_z$  from Helmholtz coils, summed output from both SQUIDs is  $V_{\text{Hh}}(\lambda)$
- Separately create a gradient  $\frac{\partial B_z}{\partial x}$  from small dipole source, its summed output is  $V_d(\lambda)$
- Intrinsic 1-SQUID balance was defined  $b_0 = A_{\text{eff}}/A_{\text{mag}}$

- The 2-SQUID balance is

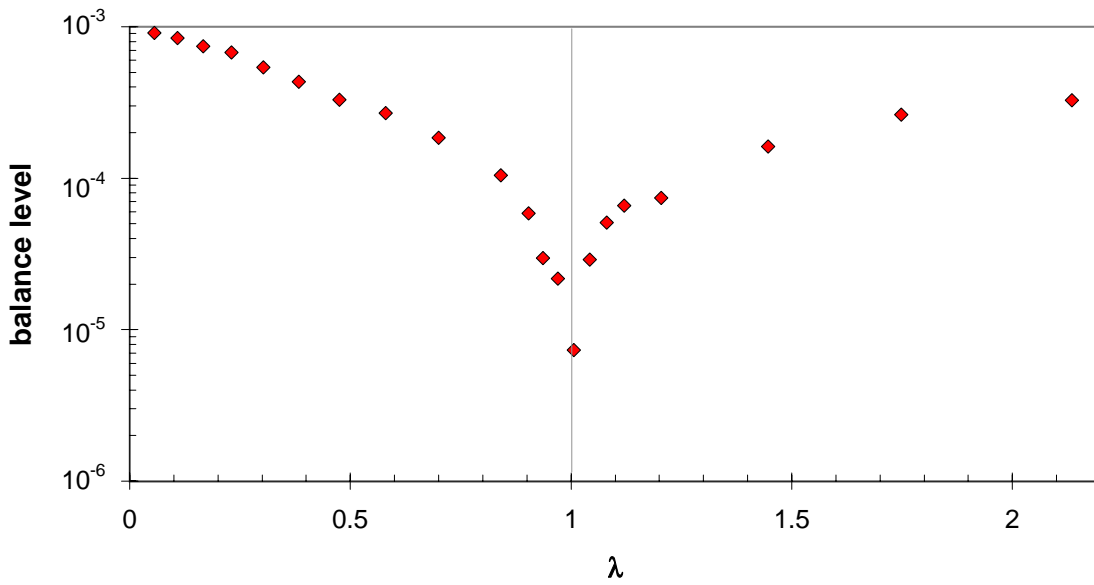
$$b = b_0 \left( \frac{V_{\text{Hh}}(\lambda)}{V_{\text{Hh}}(0)} \right) \left( \frac{V_d(0)}{V_d(\lambda)} \right)$$

- Note: SQUID channels are **not** processing and differencing signals with a high common-mode term — most of the uniform field rejection is done passively by the gradiometer itself.

# Dependence of Balance on $\lambda$



(This device has an intrinsic effective area  $A_{\text{eff}} = 645 \mu\text{m}^2$ .)



# Step-edge Junctions

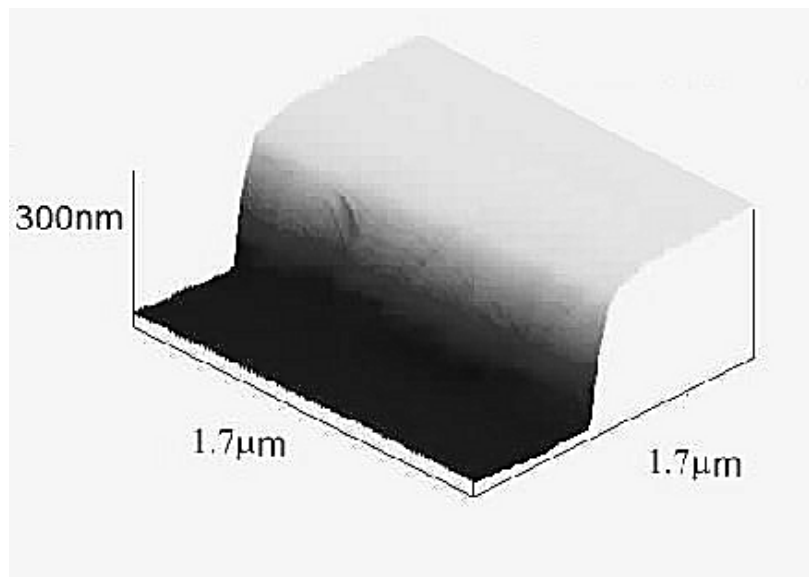
## Why step-edge junctions?

- ☺ More economical for large substrates (don't need bicrystals)
- ☺ Can have excellent junction properties
- ☺ Greater design freedom — don't need junctions in a line

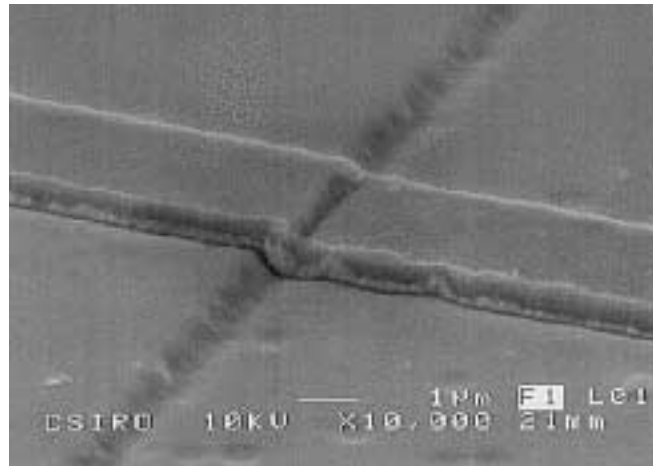
Revisited a process we used some while ago . . . revised procedures, tighter process control → good results.

## Outline of fabrication

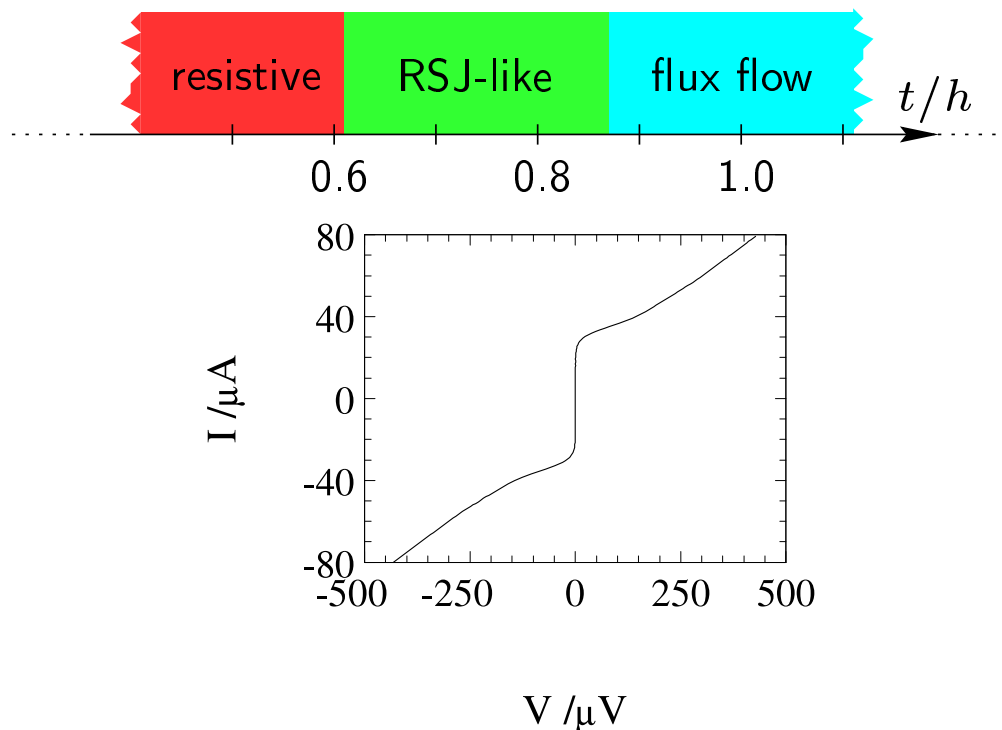
- STO substrate, photoresist mask, Ar ion milling.
- S1818 resist,  $1.8\ \mu\text{m}$  thick. Edge bead removal essential for close mask contact.
- Ar milling, water-cooled rotating stage,  $90^\circ$  incidence, 500 V



- YBCO: 200 nm by PLD (process as for bicrystal junctions)
- Patterned with Ar as above, Au contacts.

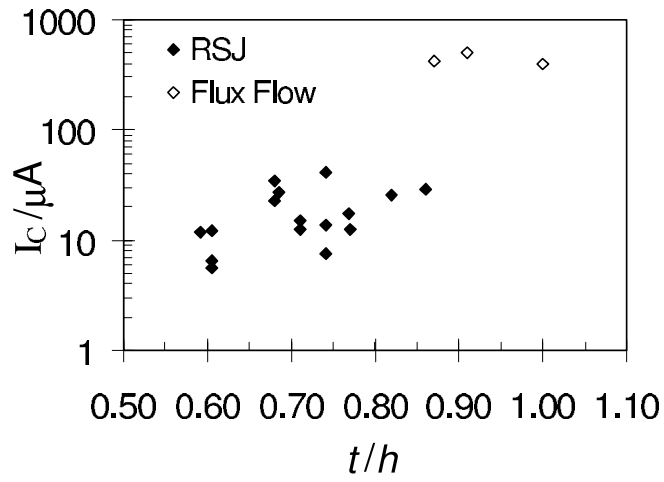


- Studied the variation of junction properties with ratio of film thickness  $t$  to step height  $h$ , keeping  $t = 200$  nm, for junctions made with track width  $w = 3$  μm.

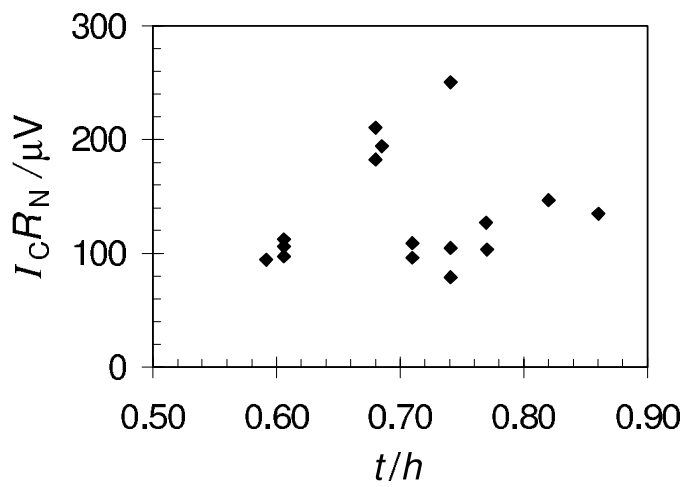
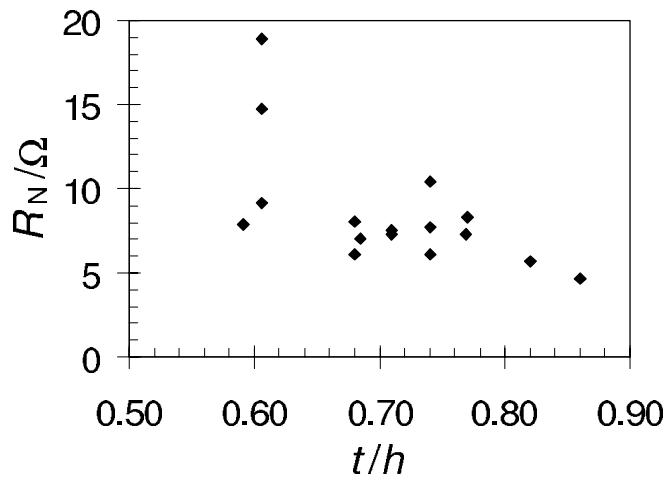


- Keeping  $h = 300 \pm 30$  nm for  $t = 200$  nm gives a yield of  $\approx 85\%$  RSJ-like junctions (for step angles  $\geq 60^\circ$ ).



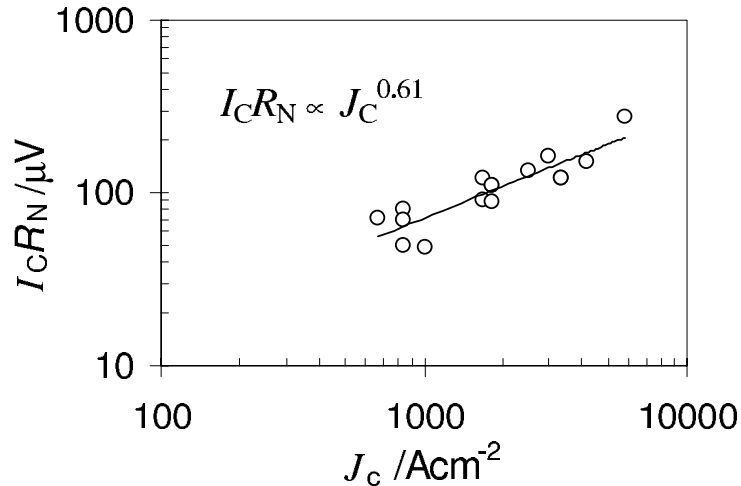


$t = 200 \text{ nm}$   
 $w = 3 \mu\text{m}$   
 $T = 77 \text{ K}$

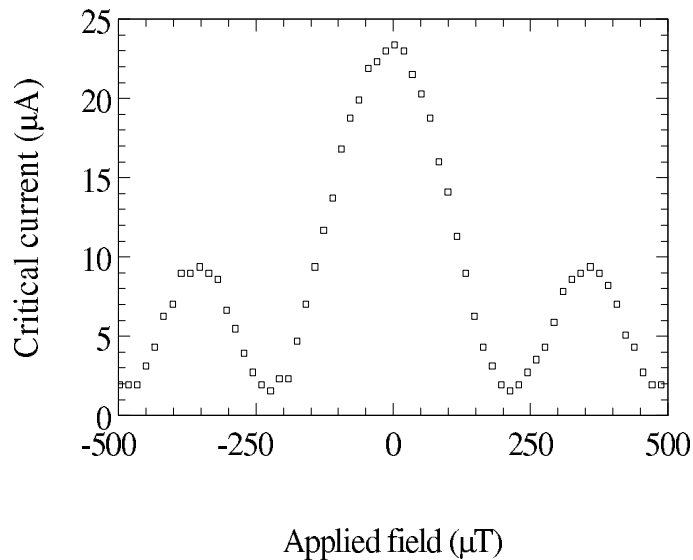


$$\overline{I_c R_n} = 135 \pm 50 \mu\text{V}$$

- $J_c$  scales in the manner seen for many types of grain-boundary junctions:



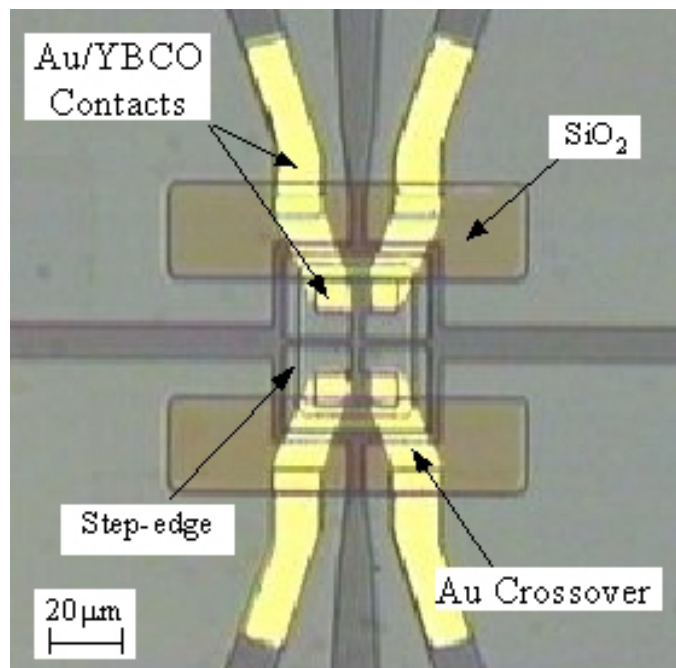
- The field dependence is almost Fraunhofer-like, but subsidiary peaks are somewhat suppressed and suggest that  $J_c$  is slightly higher at the junction edges:



- No flux jumps are seen for  $0 < B < 0.5 \text{ mT}$

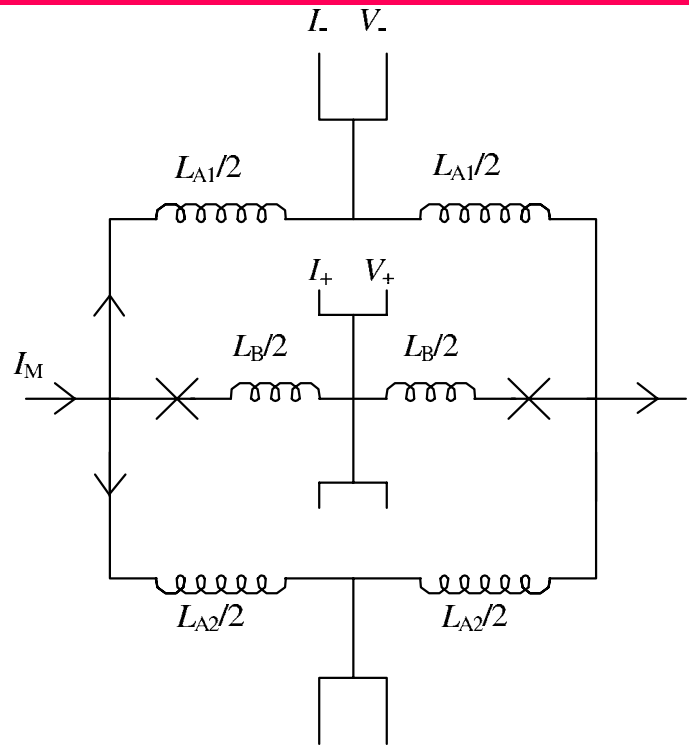
# Gradiometric SQUIDs with step-edge Junctions

- G-SQUID has highly symmetric layout  $\Rightarrow$  minimal uniform field response
- Needs only a single layer of YBCO
- Ex situ Au layer #1 immediately after YBCO PLD (+ O<sub>2</sub> anneal)
- Patterned into SQUID structure, leaving Au contact pads
- SiO<sub>2</sub> layer RF-sputtered, 300 nm thick
- Au layer #2 deposited and patterned to complete contacts



- $L_{sq} \approx 67$  pH
- Effective area  $\approx 2 \mu\text{m}^2$  . . . 200 – 500  $\times$  smaller than for a non-gradiometric SQUID of similar inductance

# G-SQUID Inductances and Coupling



The SQUID inductance is given by

$$L_{\text{sq}} = \frac{L_A}{2} + L_B.$$

Mutual inductance  $L_M$  can be derived from the flux  $\Phi$  injected by the current  $I_M$  into either the upper or lower loop, so

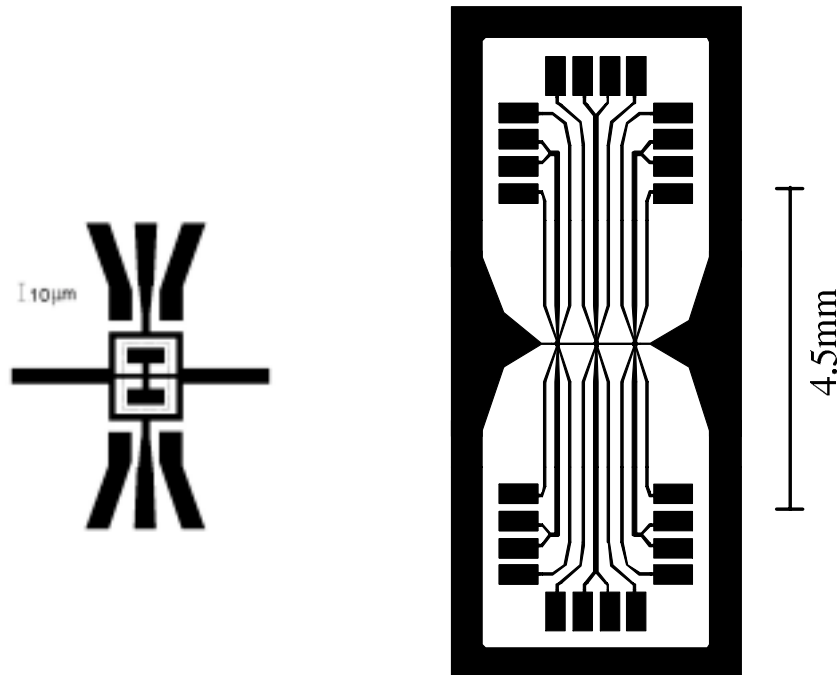
$$\Phi = \frac{I_M}{2}(L_{A1} - M_A) - I_M M_I$$

$$\Rightarrow L_M = \frac{L_A - M_A}{2} - M_I$$

Current design has  $L_{\text{sq}} = 67 \text{ pH}$  and  $L_M \approx 25 \text{ pH}$ .

# A Gradiometric SQUID Gradiometer

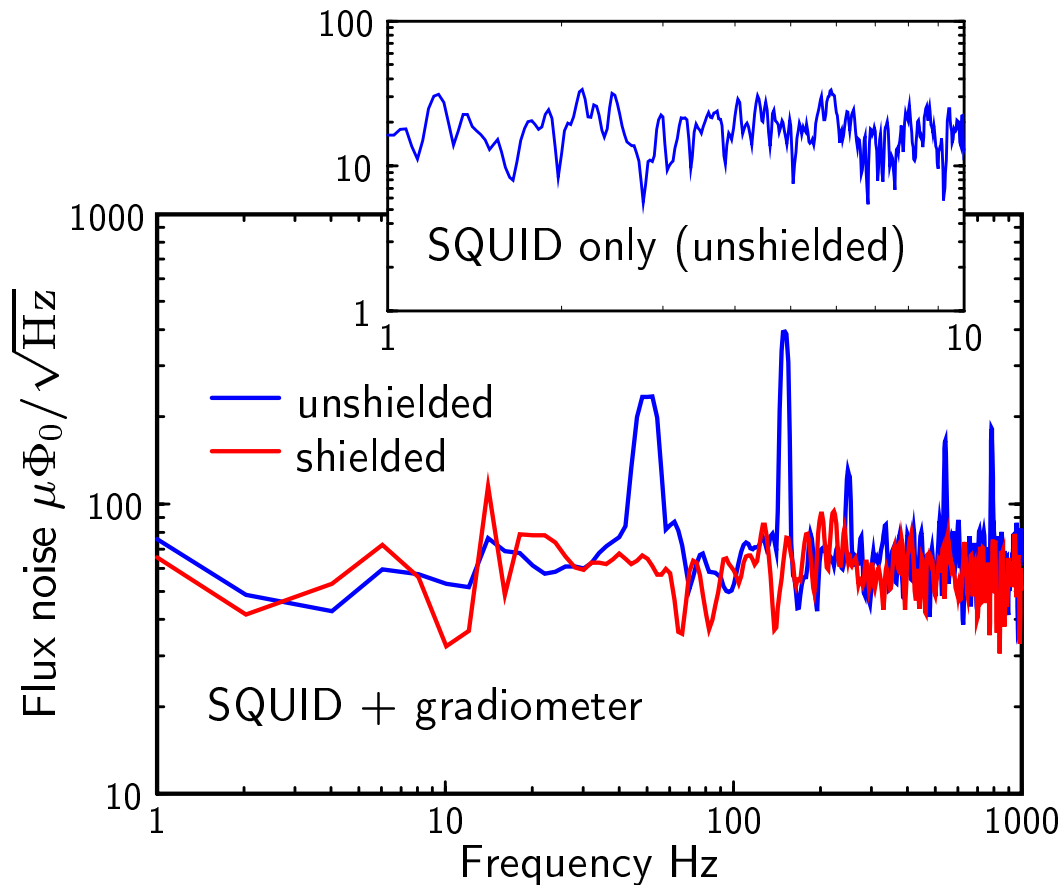
- \* Prototypes on  $10 \times 10 \text{ mm}^2$  substrates



- \* Pick-up loop linewidth =  $400 \mu\text{m}$ ; estimated inductance per loop =  $10 \text{ nH}$
- \* Parasitic effective area of gradiometer  $\approx 95 \mu\text{m}^2$  — much larger than effective area of the SQUID itself, perhaps due to differences in the areas of the two pick-up loops of the gradiometer, or local field distortion from residual superconducting material.

# G-SQUID Gradiometer Flux Noise

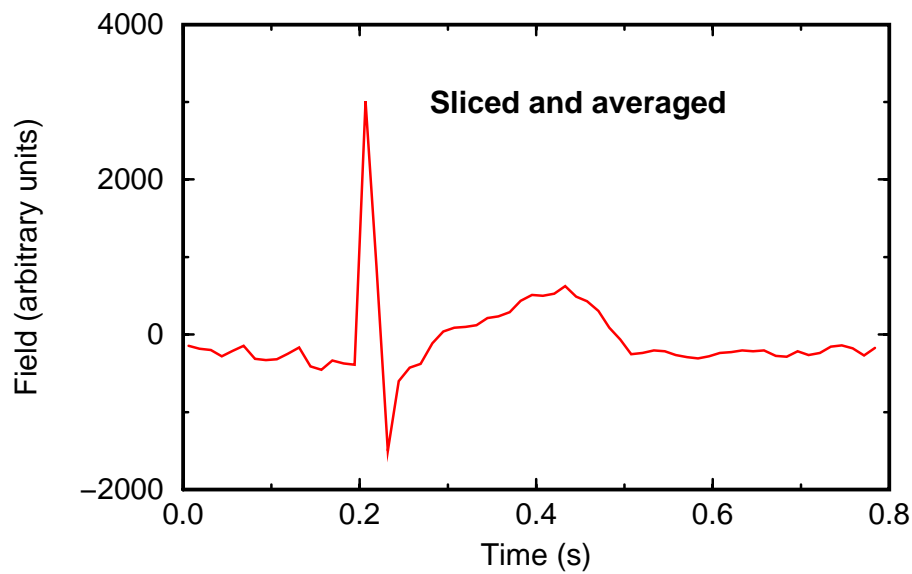
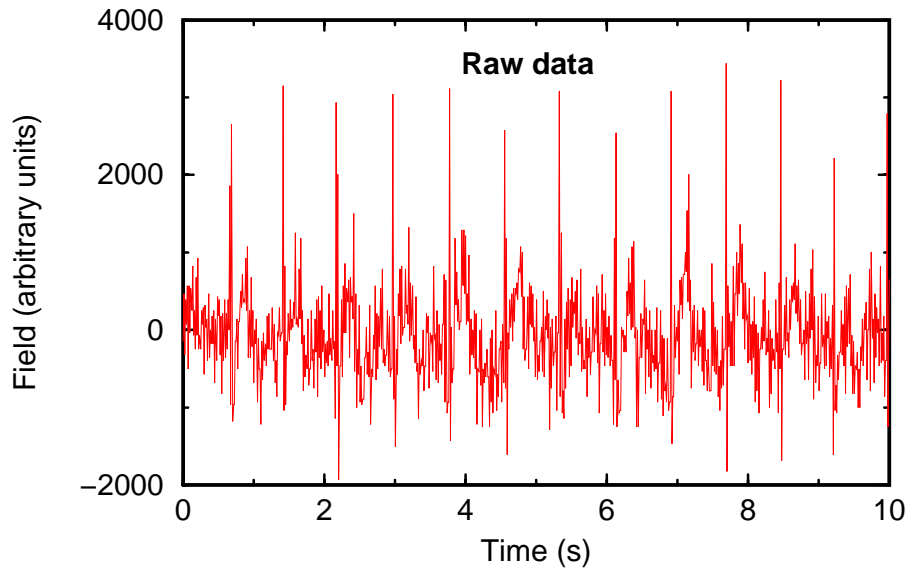
- \* Measured at 77 K with 64 kHz AC bias modulation.



- \* Gradient sensitivity  $4.6 \text{ pT}/(\text{cm}\sqrt{\text{Hz}})$
- \* Note little difference between shielded and unshielded operation — confirms reductions of effective area for uniform field response

# Magnetocardiography

Adult magnetocardiogram (MCG), in aluminium eddy-current shielded room, recorded with a long baseline single-layer gradiometer



## Future Directions . . .

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① Many measurements really need **2nd-order gradiometers** — the degree of rejection of sources of interference is often not sufficient with 1st-order devices.

We aim to achieve this in two ways:

Make a 2nd-order gradiometer using two 2-SQUID gradiometers and 4 channels of SQUID electronics  $\Rightarrow$  a system in which both the magnetometric and 1st-order responses can be independently adjusted electronically to zero. But a little complicated!

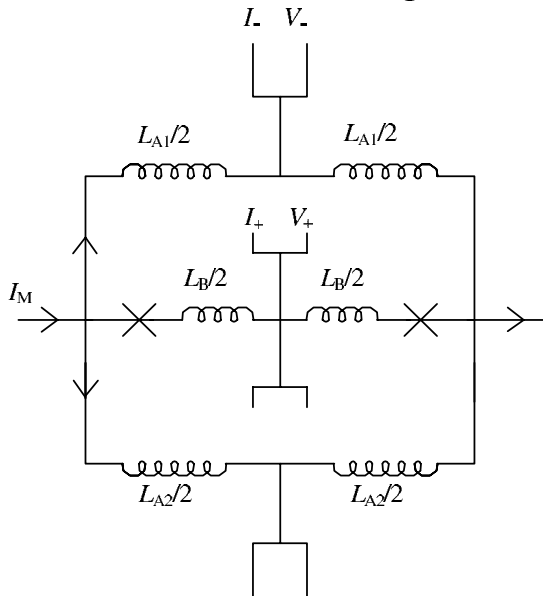
and/or

Make larger  $10 \times 30 \text{ mm}^2$  or larger 1st-order gradiometers using gradiometric SQUIDs with edge-junctions. Two of these can be electronically differenced to make a 2nd-order gradiometer.

\* Since only gradiometer *length* needs to be increased, existing YBCO PLD process will be able to be used for  $10 \times 40 \text{ mm}^2$  or even  $10 \times 50 \text{ mm}^2$ .



② Improve G-SQUID coupling: the mutual inductance  $L_m$  can be increased while keeping the self-inductance  $L_{sq}$  in the optimum range.



$$L_{sq} = \frac{L_A}{2} + L_B$$

$$L_m = \frac{L_A - M_A}{2} - M_1$$

$$L_A = 67 \text{ pH}, \quad L_B = 33 \text{ pH} \quad (\text{modelled by FASTHENRY})$$

$$\Rightarrow L_{sq} = 66.5 \text{ pH} \text{ and } L_m = 25 \text{ pH} \quad (\text{we measure } 23 \text{ pH})$$

$$L_A = 167 \text{ pH}, \quad L_B = 15 \text{ pH} \quad (\text{modelled})$$

$$\Rightarrow L_{sq} = 98 \text{ pH} \text{ and } L_m = 74 \text{ pH}$$

Currently evaluating this version.

Short and fat  $\Rightarrow$  tall and thin!

# Conclusions

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- \*  $30 \times 10 \text{ mm}^2$  bicrystal substrates produce acceptable junctions and can be patterned and processed OK
- \* Intrinsic balance (using only 1 SQUID) is 2 – 3 times better than for smaller gradiometers on  $10 \times 10 \text{ mm}^2$  substrates
- \* Flux noise and gradient sensitivity are excellent
- \* The 2-SQUID method works well, with direct coupling of modulation and feedback to parts of each SQUID, to avoid inductive cross-coupling (using Conductus electronics)
- \* Electronic nulling of the magnetometric response has been demonstrated to improve the balance to better than  $2 \times 10^{-5}$
- \* Have established a method for producing good-quality step-edge junctions
- \* Have demonstrated the G-SQUID principle with negligible effective area
- \* Advances feed into our biomagnetism and NDE programmes